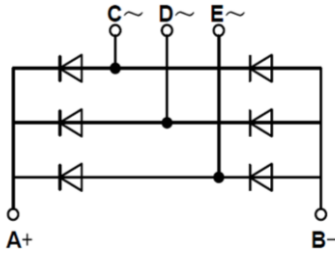


PRODUCT FEATURES

- Low Forward Voltage
- High Surge Current Capability
- Low Leakage Current
- Low Inductance Package

APPLICATIONS

- Field Supply For DC Motors
- Line Rectifiers For Transistorized AC Motor Controllers
- Non-controllable Rectifiers For AC/DC Converter
- UL:E332185



Module Type

Module Type	V_{RRM} Repetitive Peak Reverse Voltage	V_{RSM} Non-Repetitive Peak Reverse Voltage	Unit
MMD250F180X	1800	1900	V

ABSOLUTE MAXIMUM RATINGS($T_C=25^{\circ}C$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Values	Unit	
I_D	Output Current(D.C.)	Three phase, full wave, $T_C=90^{\circ}C$	250	A	
I_{FSM}	Non-Repetitive Surge Forward Current	1/2 cycle, 50HZ, peak value, $T_J=45^{\circ}C$	2500		
		1/2 cycle, 60HZ, peak value, $T_J=45^{\circ}C$	2700		
I^2t	For Fusing	1/2 cycle, 50HZ, peak value, $T_J=45^{\circ}C$	31.2	KA ² S	
		1/2 cycle, 60HZ, peak value, $T_J=45^{\circ}C$	30.2		
P_D	Power Dissipation		1560	W	
T_J	Junction Temperature		-40 to +150	$^{\circ}C$	
T_{STG}	Storage Temperature Range		-40 to +125	$^{\circ}C$	
V_{ISO}	Isolation Breakdown Voltage	AC, 50Hz(R.M.S), t=1minute	3000	V	
Torque	Module to Sink	Recommended (M6)	3~5	Nm	
Torque	Module Electrodes	Recommended (M6)	3~5	Nm	
R_{thJC}	Junction to Case Thermal Resistance		per diode	0.45	K/W
			per module	0.08	
Weight			250	g	

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MMD250F180X

ELECTRICAL CHARACTERISTICS ($T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions	Min.	Typ.	Max.	Unit
I_{RM}	Maximum Reverse Leakage Current	$V_R = V_{RRM}$		0.5	mA
		$V_R = V_{RRM}, T_J = 125^\circ\text{C}$		10	
V_F	Forward Voltage Drop			1.55	V
V_{TO}	For power loss calculations only, $T_J = 125^\circ\text{C}$			0.85	V
r_T				2.7	m Ω

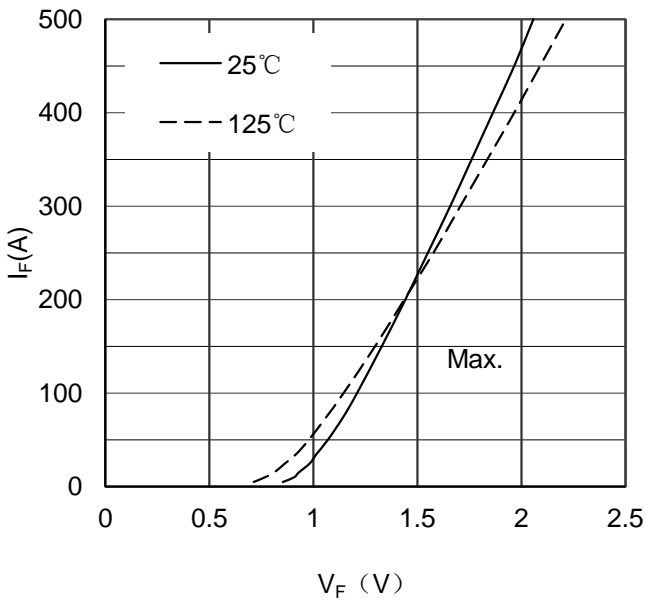


Figure 1. Forward Voltage Drop vs Forward Current

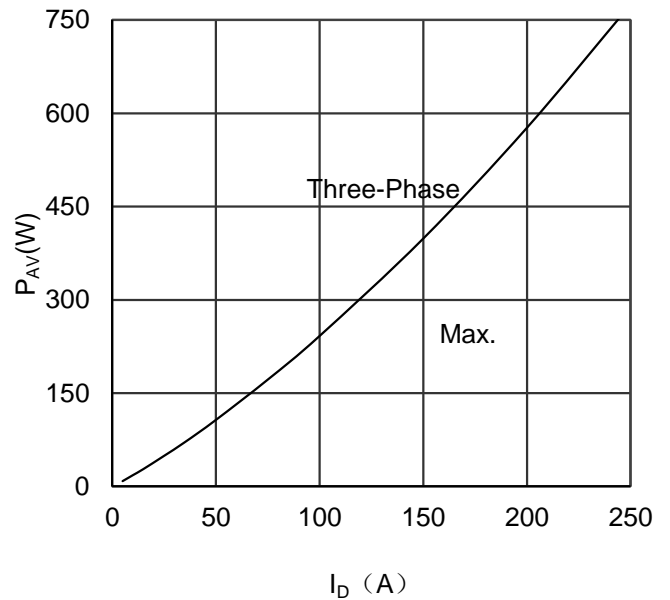


Figure 2. Power dissipation vs Output Current

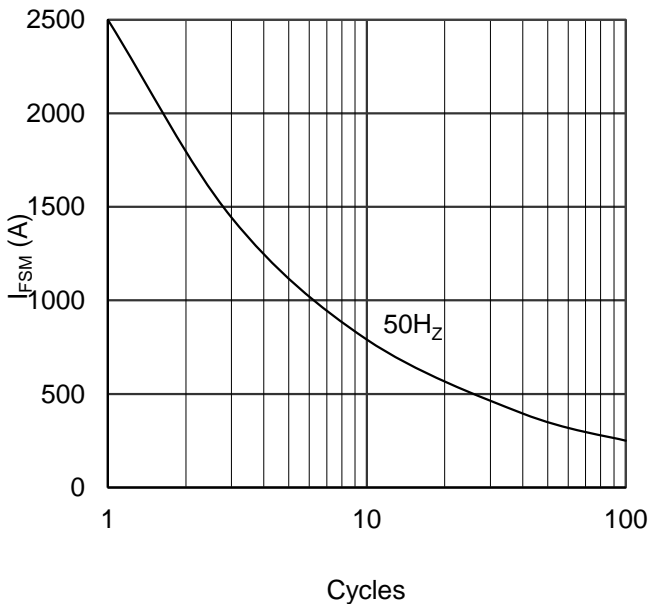


Figure 3. Max Non-Repetitive Forward Surge Current

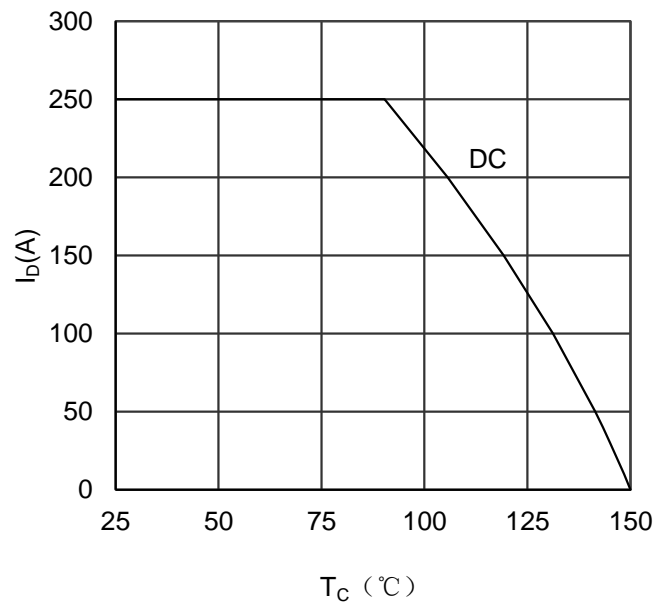
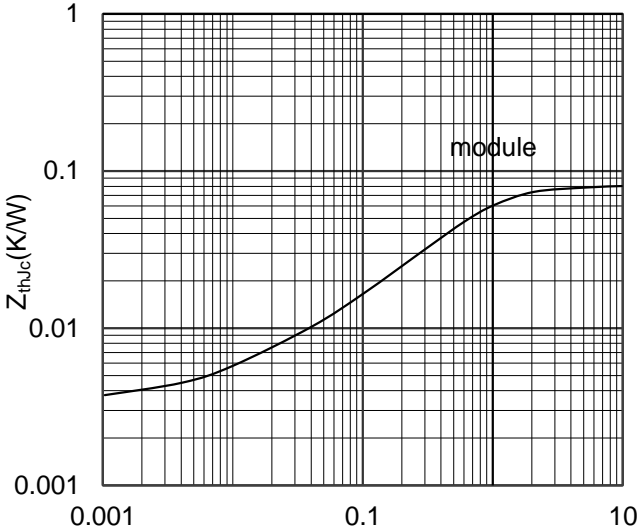
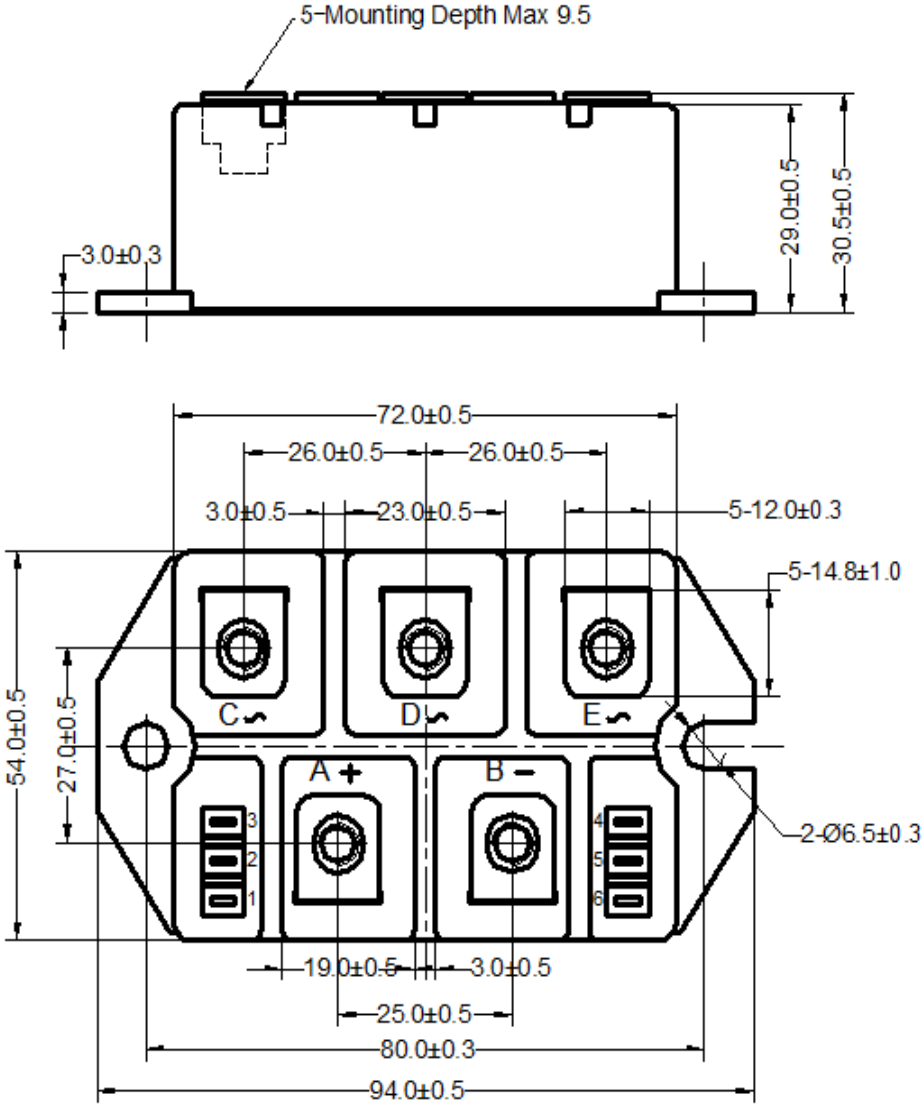


Figure 4. Output current vs Case temperature

MMD250F180X



Rectangular Pulse Duration(S)
Figure 5. Transient Thermal Impedance



Dimensions in (mm)
Figure 6. Package Outline